OXIDATION OF OLEFINS BY MANGANESE(III) ACETATE IN A PROPIONIC ACID SOLVENT. FORMATION OF PROPIONIC ACID DERIVATIVES

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Oxidation of olefins by manganese(III) acetate was carried out using propionic acid as a solvent. The oxidation products obtained were propionic acid derivatives such as 2-methyl-4-propanoyloxyalkanoic acids, γ -lactones, alkanoic or alkenoic acids and propanoyloxyalkanes. Of these products, 2-methyl-4-propanoyloxyalkanoic acids underwent thermal cracking with ease to decompose into corresponding γ -lactones and propionic acid.

The manganese(III) acetate oxidation of olefins has been carried out in acetic acid to give various kinds of products, acetates $^{1,2,4,5)}$, γ -lactones $^{1-5)}$ and alkanoic and alkenoic acids $^{6)}$. All the products, however, are compounds to be characterized as acetic acid derivatives. Now, the oxidation was tried in a propionic acid solvent instead of acetic acid on five olefins of hex-1-ene, 2-methylpent-2-ene, cyclopentene, cyclohexene and 1-methylcyclohex-1-ene, and it is interesting that various kinds of propionic acid derivatives were obtained as shown in the Table.

 $\operatorname{Mn(OAc)}_3 \cdot 2\operatorname{H}_20^{7)}$ (200 m mol) was previously heated up to $100^{\circ}\mathrm{C}$ in a mixture of propionic acid(200 ml) and its anhydride(200 ml) under an atmosphere of nitrogen. The addition of propionic anhydride increased the oxidation rate and improved the yield of the products. To this heated solution of the oxidant, a reactant olefin (100 m mol) was added with stirring, and the mixture was successively heated at the same temperature until the brown color of manganese(III) ion disappeared(ca. 20 min). Water was added to the oxidized mixture which was subsequently extracted with ether; the extract was separated into each component by combination of fractional distillation and preparative gas chromatography⁸⁾. The following compounds were thus characterized as oxidized products⁹⁾.

Table Conversion of Each Olefin and Selectivity for Each Consummed Olefin.

Olefin	Conversion(%)	Product		Selectivity(%)
CH ₃ (CH ₂) ₃ CH=CH ₂	81	CH ₃ (CH ₂) ₃ -CH-CH ₂ -CHCOOH O CH ₃ C=0 CH ₂ CH ₂ CH ₃	(1)	40
		CH ₃ (CH ₂) ₃ -CH——CH ₂ O CH-CH ₃	(2)	15
		$\operatorname{CH}_3(\operatorname{CH}_2)_3$ - $\operatorname{CH}_2\operatorname{CH}_2$ - CHCOOH CH_3	(3)	37
CH ₃ 3 CH ₃ CH ₂ CH=C-CH ₃		$\begin{array}{c} \text{CH}_{3} \\ \text{CH}_{3} \\ \text{CH}_{2} \\ \text{CH}_{2} \\ \text{CHCOOH} \\ \text{CH}_{3} \\ \text{CH}_{2} \\ \text{CH}_{3} \\ \text{CH}_{2} \\ \text{CH}_{3} \\ \end{array}$	(4)	28
	43	CH ₃ CH ₂ CH C-CH ₃ CH	(5)	28
		СН ₃ СН ₂ СН —————С=СН ₂ СНСООН СН ₃	(6)	30
	48	CH ₃ CHCOOH OCCH ₂ CH ₃	(7)	40
		$CH - CH_3$	(8)	13
		CHCOOH CH ₃	(9)	35

Olefin	Conversion(%)	Product	Selectivity(%)		
		CH 3 CHCOOH OCCH 2CH 3	(10)	30	
	34	CH 3 CH CCH	(11)	5	
		CH ₂ CHCOOH	(12)	30	
		OCCH ₂ CH ₃	(13)	35	
	25	CHCOOH	(14)	30	
		O-C=0 CH-CH ₃	(15)	28	
		CH COOH	(16)	22	
		CH ₃ CH ₂ CO	(17)	20	

2-Methy1-4-propanoyloxyoctanoic acid(1): bp $162^{\circ}\text{C}/3.5 \text{ mm Hg}$; n_D^{25} 1.4391; v_{max} 2650, 1730, 1705 and 1180 cm⁻¹; δ_{ppm} 0.87(t, J=5 Hz, 3H), 1.06(t, J=7 Hz, 3H), 2.23(q,J=7Hz, 2H), 1.15(d, J=7 Hz, 3H), 2.3(m), 4.86(m, 1H) and 11.2(s, 1H); m/e $156(\text{M}^{+} - \text{CH}_3\text{CH}_2\text{COOH}, 2\%)$, 99(M⁺ - CH₃CH₂COOH - CH₃CH₂CH₂CH₂, 34%). The methy1 ester was prepared by reaction with diazomethane in the ether solution: n_D^{25} 1.4298, v_{max} 1740 and 1190 cm⁻¹; δ_{ppm} 0.88(t, J=5 Hz, 3H), 1.06(t, J=7 Hz, 3H), 2.26(q, J=7 Hz, 2H), 1.11(d, J=7 Hz, 3H), 4.92 (m, 1H) and 3.62(s, 3H); m/e $187(\text{M}^{+} - \text{CH}_3\text{CH}_2\text{CO}, 5\%)$. Found: C, 63.95; H, 9.82. Calcd

for C₁₃H₂₄O₄: C, 63.93; H, 9.84.

Lactone of 2-methy1-4-hydroxyoctanoic acid(2): bp $78^{\circ}\text{C}/2.5 \text{ mm Hg}$; n_{D}^{25} 1.4380, $v_{\text{max}}1770 \text{ cm}^{-1}$; δ_{ppm} 0.92(t, J=5 Hz, 3H), 1.20(d, J=7 Hz, 3H), 2.1-2.8(m, 1H) and 4.0-4.5(m, 1H); m/e $156(\text{M}^{+}$, 1%) and $99(\text{M}^{+}$ - $\text{CH}_{3}\text{CH}_{2}\text{CH}_{2}\text{CH}_{2}$, 100%).

2-Methyloctanoic acid(3): bp 110°C/2.5 mm Hg; n_D^{25} 1.4285(1it. 10) n_D^{25} 1.4281); v_{max} 1770 and 1705 cm $^{-1}$; δ_{ppm} 0.88(t, J=5 Hz, 3H), 1.15(d, J=7 Hz, 3H), 2.30(m, 1H) and 12.0(s,1H); m/e 158(M $^+$, 1%). Amide: mp 80-81°C(1it. 10) mp 80-81°C).

2,4-Dimethyl-3-ethyl-4-propanoyloxypentanoic acid(4): This compound was isolated from the distillation residue. v_{max} 2650, 1740, 1710 and 1200 cm⁻¹. Methyl ester: n_D^{25} 1.4469; v_{max} 1740 and 1195 cm⁻¹; m/e 171(M⁺ - CH₃CH₂COO, 8%).

Lactone of 2,4-dimethy1-3-ethy1-4-hydroxypentanoic acid(5): bp 58-59°C/3.5 mm Hg; n_D^{25} 1.4420; v_{max} 1770, 1390 and 1380 cm⁻¹; δ_{ppm} 1.0(t, J=6 Hz, 3H), 1.14(d, J=5 Hz, 3H), 1.20(s, 3H), 1.38(s, 3H) and 2.35(m, 1H); m/e 141(M⁺ - CH₃, 25%), 112(M⁺ - CH₃ - CO₂, 18%) and 97(M⁺ - CH₃ - CO₂ - CH₃, 12%).

2,4-Dimethyl-3-ethyl-4-pentenoic acid(6): bp $68^{\circ}C/3.5$ mm Hg; n_{D}^{25} 1.4455; $v_{ma.x}$ 2650,1710, 1650 and 890 cm⁻¹; $\delta_{pp.m}$ 0.77(t, J=6 Hz, 3H), 1.14(d, J=6 Hz, 3H), 1.53(s, 3H), 2.31(m) and 4.78(broad s, 2H); m/e $156(M^{+}, 9\%)$.

2-(2-Propanoyloxypentyl) propanoic acid(7): This compound was isolated from the distillation residue. v_{max} 2650, 1735 1705 and 1185 cm⁻¹. Methyl ester: n_D^{25} 1.4520; v_{max} 1740 cm⁻¹; m/e 228(M⁺, 4%) and 169(M⁺ - COOCH₃, 26%).

Lactone of 2-(2-hydroxycyclopentyl) propanoic acid(8): n_D^{25} 1.4619; v_{max} 1770 cm⁻¹; δ_{ppm} 1.25(d, J=6 Hz, 3H), 2.3(m) and 4.76(broad s, 1H); m/e 140(M⁺, 4%), 96(M⁺ - CO₂, 22%) and 81(M⁺ - CO₂ - CH₃, 29%).

2-Cyclopenty1 propanoic acid(9): bp 62°C/2 mm Hg; n_D^{25} 1.4561; v_{max} 2650 and 1710 cm⁻¹; $\delta_{ppm}^{}1.13(d, J=6 Hz, 3H)$, 2.25(m, 1H) and 11.1(s, 1H); m/e 142(M⁺, 4%). Amide: mp 136-137°C(1it. 11) mp 136.5-137.0°C).

2-(2-Propanoyloxycyclohexyl) propanoic acid(10): This compound was isolated from the distillation residue. v_{max} 2650, 1735, 1705 and 1185 cm⁻¹; δ_{ppm} 1.06(t, J=6 Hz), 2.2 (q, J=6 Hz), 1.10(t, J=6 Hz) and 9.1(s). Methyl ester: n_D^{25} 1.4560; v_{max} 1735 and 1185 cm⁻¹; m/e 185(M⁺ - CH₃CH₂CO, 4%).

Lactone of 2-(2-hydroxycyclohexy1) propanoic acid(11): v_{max} 1780, 1175 and 975 cm⁻¹; δ_{ppm} 1.14(d, J=6 Hz, 3H) and 4.38(m, 1H); m/e 154(M⁺, 1%), 153(M⁺ - H, 1%), 110(M⁺ - CO₂, 25%) and 95(M⁺ - CO₂ - CH₃, 29%). The IR and NMR spectra coincided with those of cis-2-hydroxy-cis- α -methylcyclohexaneacetic acid¹²).

2-Cyclohexy1 propanoic acid(12): bp 114°C/2 mm Hg; n_D^{25} 1.4644; ν_{max}^{2650} and 1705 cm⁻¹; δ_{ppm} 1.12(d, J=7 Hz, 3H), 2.16(q, J=6 Hz, 1H) and 11.8(s, 1H). Methy1 ester: n_D^{25} 1.4486; ν_{max}^{25} 1740 cm⁻¹; m/e 111(M⁺ - COOCH₃, 5%) and 88(M⁺ - CH₃CH₂COOCH₃, 100%). Amide: mp 155-156°C(1it. 13) mp 156-157°C).

3-Propanoyloxycyclohex-1-ene(13): bp 42°C/2 mm Hg; n_D^{25} 1.4480; ν_{max} 1735 and 1185 cm⁻¹; δ_{ppm} 1.05(t, J=7 Hz, 3H), 2.20(q, J=7 Hz, 2H), 5.11(m, 1H) and 5.7(m, 2H); m/e 154(M⁺, 5%).

The above products are classified into five types of 2-methy1-4-propanoyloxyalkanoic acids(type I) [(1),(4),(7),(10) and (14)], γ -lactones(type II) [(2),(5),(8),(11) and (15)], alkanoic acids(type III) [(3),(9) and (12)], alkenoic acids(type IV) [(6) and(16)] and propanoyloxyalkenes(type V) [(13) and (17)]. Of these products, although the compounds of II-V are the types which have already been obtained $^{1-6}$, compounds of type I were detected for the first time in the present oxidation. When compounds of type I were heated at 210-260°C, it was observed for the compounds to decompose into corrsponding γ -lactones(type II) and propionic acid in good yields. Therefore, the formation of γ -lactones(type II) may be due to the pyrolysis of compounds of type I during the reaction course.

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